

<p>1. DESCRIPTION IMPA TUFTEX COARSE is a good quality weather resistant decorative paint with a very coarse texture that bridges hairline cracks and hides surface imperfections. For interior and exterior use.</p> <p>An exceptional coarse exterior finish, however, it can be used on interior walls if a coarse-structured finish or effect is required.</p> <p>Well suited for exterior areas where an extremely durable finish is required. It is also highly suitable as a textured finish on ceilings.</p> <p>IMPA TUFTEX COARSE is based on and strengthened by mica, silica and marble aggregate.</p> <p>2. FEATURES</p> <ul style="list-style-type: none"> • It yields a much thicker-textured finish than conventional paints, almost three times that of IMPA TUFTEX COARSE. For this reason, one can expect the paint to have a much longer life-span. • It contains a typical bonding substance that promotes outstanding adhesion. • It is alkali resistant and yields a durable appearance to most surfaces. Easy application through use of brush or roller • As a result of high pigmentation, it has an exceptional coating capacity, which results in savings on labour and material. It yields a luxurious coating with a beautiful Satin appearance with low dirt pick-up: • The product is water-based, therefore cleaning of equipment performed at low cost. • The Sheen Appearance will not fade due to weathering. • Ideal for bridging hairline cracks and improving the aesthetic appearance of uneven plasterwork. Also ideal for creating feature walls and paint techniques. • A tough coating that requires a strong substrate. • Low VOC • Impa Mouldtech™ antibacterial, fungal and algae protection • IMPA TUFTEX COARSE yields exceptional hydrophobicity <p>3. LIMITATIONS Please note that the application of IMPA TUFTEX COARSE TEXTURE requires a skilled artisan /applicator to ensure an even stipple appearance.</p>	<p style="text-align: center;">ACRYLIC TEXTURE FINISH</p> <p style="text-align: center;">IMPA TUFTEX COARSE TEXTURE</p> <p style="text-align: center;">ISSUED DATE : JUNE 2014 REV 1</p> <p style="text-align: center;">TECHNICAL DATA</p> <table border="1"> <tr> <td data-bbox="753 672 1114 949"> <i>Product Code</i> <i>Colour</i> </td> <td data-bbox="1114 672 1540 949"> PR1032 White <i>Colours available on minimum order</i> </td> </tr> <tr> <td data-bbox="753 949 1114 1142"> <i>Appearance</i> <i>Shelf life</i> <i>Packaging</i> <i>Flashpoint</i> </td> <td data-bbox="1114 949 1540 1142"> Low Sheen 12 Months 5L & 20L Non Flammable </td> </tr> <tr> <td data-bbox="753 1142 1114 1279"> <i>Viscosity</i> <i>S.G (weight)</i> <i>Solids per volume</i> <i>Solids per mass</i> VOC </td> <td data-bbox="1114 1142 1540 1279"> 120 – 130KU @ 23°C 1.71 – 1.73 Kg/L 60 - 62% 76 - 78% </td> </tr> <tr> <td data-bbox="753 1279 1114 1503"> <i>Practical Spreading rate (depending on porosity)</i> <i>Recommended finishing coats.</i> </td> <td data-bbox="1114 1279 1540 1503"> 1.5 – 2m²/L per coat @ 100µ, DFT 1 </td> </tr> <tr> <td data-bbox="753 1503 1114 1682"> DRYING TIME <i>Touch dry time</i> <i>Recoating Time</i> <i>Full cure</i> </td> <td data-bbox="1114 1503 1540 1682"> 4 Hours at 23°C 16 Hours at 23°C 4-7 days </td> </tr> <tr> <td data-bbox="753 1682 1114 1856"> APPLICATION <i>Roller</i> <i>Brush</i> </td> <td data-bbox="1114 1682 1540 1856"> <i>Texture Roller</i> <i>Block Brush</i> </td> </tr> <tr> <td data-bbox="753 1856 1114 2161"> <i>Cleaning</i> <i>Mixing</i> <i>Thinning</i> </td> <td data-bbox="1114 1856 1540 2161"> <i>Water</i> <i>Stir until homogeneous</i> <i>Stir occasionally during use.</i> DO NOT THIN FINAL COAT </td> </tr> </table>	<i>Product Code</i> <i>Colour</i>	PR1032 White <i>Colours available on minimum order</i>	<i>Appearance</i> <i>Shelf life</i> <i>Packaging</i> <i>Flashpoint</i>	Low Sheen 12 Months 5L & 20L Non Flammable	<i>Viscosity</i> <i>S.G (weight)</i> <i>Solids per volume</i> <i>Solids per mass</i> VOC	120 – 130KU @ 23°C 1.71 – 1.73 Kg/L 60 - 62% 76 - 78%	<i>Practical Spreading rate (depending on porosity)</i> <i>Recommended finishing coats.</i>	1.5 – 2m²/L per coat @ 100µ, DFT 1	DRYING TIME <i>Touch dry time</i> <i>Recoating Time</i> <i>Full cure</i>	4 Hours at 23°C 16 Hours at 23°C 4-7 days	APPLICATION <i>Roller</i> <i>Brush</i>	<i>Texture Roller</i> <i>Block Brush</i>	<i>Cleaning</i> <i>Mixing</i> <i>Thinning</i>	<i>Water</i> <i>Stir until homogeneous</i> <i>Stir occasionally during use.</i> DO NOT THIN FINAL COAT
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4. SURFACE PREPARATIONS

Ensure that all surfaces are dry, clean, and free of oil, grease, laitance and in accordance with above **SUBSTRATE CONDITIONS**. Treat imperfections with **RESTORE QUICKFILL** or by mixing **RESTORE MULTIPURPOSE CRACKFILLER 100** with **RESTORE PLASTERGRIPP** and not water.

NEW WORK

CONCRETE AND CEMENT PLASTER SURFACES

- Prime with **IMPA HYDROPRIME AR PLASTER PRIMER** or **IMPA NOVA SB AR PLASTER PRIMER** as supplied. Allow to dry for 4 hours @ 23°C. **Recoat after 8 Hours.**

BRICKWORK - FACE, R.O.K'S AND CEMENT

- Where efflorescence occurs, wash down with a weak solution of **RESTORE BRICKCLEANER**, rinse with clean water and allow to dry. Apply a primer coat of **IMPA HYDROPRIME AR PLASTER PRIMER** or **IMPA NOVA SB AR PLASTER PRIMER** (for friable surfaces; dilute **IMPA NOVA SB AR PLASTER PRIMER** up to maximum 10% with **RESTORE TURPENTINE**) as supplied. Allow to dry for 4 hours @ 23°C. **Overcoat / Recoat after 8 Hours.**

New Gypsum Plaster (Rhinolite)

- Ensure gypsum plaster is dry and of good quality, wipe down, i.e. the surface is hard and free of chalk. Moisture content must be **less than 15%**. Apply one (1) coat of **IMPA HYDROPRIME AR PLASTER PRIMER** or **IMPA NOVA SB AR PLASTER PRIMER** to all gypsum surfaces to be painted. Allow to dry for 4 hours @ 23°C. **Overcoat /Recoat after 8 Hours.**

NOTE if the chalky powder remains after wiping, **IMPA RENO WB BONDING LIQUID** must be applied in place of the **IMPA HYDROPRIME AR PLASTER PRIMER** to ensure the complete binding of the chalking gypsum plaster. Allow to dry for 4 hours @ 23°C. **Overcoat /Recoat after 8 Hours.**

PREVIOUSLY PAINTED SURFACES

BAD CONDITION

- High pressure water jet the entire surface. Ensure to remove all flaking and chalking paint. If algae is present, treat these areas with **RESTORE MOSS & MOULD KILLER** in accordance with product data sheet. Apply a full coat of **IMPA HYDROPRIME AR PLASTER PRIMER** as supplied or **IMPA NOVA SB AR PLASTER PRIMER** (For friable/chalky surfaces; dilute **IMPA SB AR PLASTER PRIMER** up to maximum 10% with turpentine). Allow to dry 8 hours @ 23°C. **Overcoat /Recoat after 12 Hours.**

GOOD CONDITION

- Wash area with **RESTORE SUGAR SOAP** or High pressure wash the entire surface, allow drying and apply **IMPA TUFTEX COARSE** directly.

ENAMEL SURFACES

- The surface must be well sanded and wiped down with a clean moistened **RESTORE TURPENTINE** cloth. **OPTION 1** Apply a coat of **IMPA NOVA UNIVERSAL UNDERCOAT**, allow to dry 8 hours @ 23°C. **Overcoat /Recoat after 12 Hours**, or **OPTION 2** **IMPA 5.1 PRIMER** (water-based) Allow to dry for 4 hours @ 23°C. **Overcoat /Recoat after 8 Hours**

5. APPLICATION

Option 1 (Even finish)

- Apply two coats of **IMPA TUFTEX COARSE** with a heavily laden block or oval brush (150mm roof renovator) ensuring it is evenly spread. Whilst wet, roll with a polyurethane honeycomb texture / stipple roller in a W-pattern. Now roll from bottom to top, roller width for roller width, to obtain an even texture. Feather the edges of the sponge texture / stipple roller by rounding the edges of the roller for improved lapping.

Option 2 (Drag effect)

- Apply one coats of **IMPA TUFTEX COARSE** with a heavily laden long pile roller whilst ensuring that it is evenly spread. Whilst wet, pull the film lightly from top to bottom using a block brush, brush width for brush width, to obtain a pulled effect.

N.B. Do not roll out too thinly as otherwise a poor texture will be obtained.

6. PRECAUTIONS

- Application should be avoided in cold and moist weather conditions.
- **Do Not** apply the product at surface temperatures below 6°C (minimum of 2°C above dew point) and temperatures above 40°C
- **Do Not** apply if ambient temperature is less than 10°C or more than 40°C.
- **Do Not** apply if relative humidity temperature is less than 10°C or more than 85. °C
- Pay attention to the preparation of surfaces
- To ensure that colour on a project are consistent, check that batch numbers are the same. Should the batches numbers differ please “box” the paint box the paint before using it
- **N.B.** All surfaces must be strong enough to accept **IMPA TUFTEX COARSE**; otherwise the substrate may crumble beneath the coating in the event of an impact.
- Ffriable and powdery surfaces require special care before painting- if in doubt contact **Impa Advisory Service**
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Environmental Health & Safety Information

WARNING! IRRITANT! HARMFUL IF SWALLOWED. CONTAINS: PROPYLENE ORETHYLENE GLYCOL. MAY CAUSE EYE, NOSE AND THROAT IRRITATION. AVOID CONTACT WITH SKIN AND EYES AND AVOID BREATHING OF VAPORS AND SPRAY MIST. WEAR EYE PROTECTION AND PROTECTIVE CLOTHING. USE ONLY WITH ADEQUATE VENTILATION. To avoid breathing vapours and spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase fresh air. If properly used, a respirator (NIOSH approved for organic vapor with P series particulate pre-filter) may offer additional protection; obtain professional advice before using. A dust mask does not provide protection against vapors. Avoid contact with eyes and skin. Wash thoroughly after handling. Close container after each use. **FIRST AID:** If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If swallowed, get medical attention immediately.

CAUTION: KEEP OUT OF REACH OF CHILDREN AND ANIMALS - DO NOT TAKE INTERNALLY.

Refer to **Material Safety Data Sheet** for additional health and safety information.

IN CASE OF FIRE: Use foam, CO2, dry chemical, or water fog.

SPILL – Absorb with inert material and dispose of as specified under **Thinning/Clean-up**.

† **WARNING!** If you scrape, sand or remove old paint, you may release lead dust.

DISCLAIMER

The technical information contained in this document are given in good faith and are meant to be used as a guideline by the specifier or user. Whilst we are confident about the quality of our products, we cannot accept any liability for the incorrect use or application of our products. Surface preparation forms an integral part of the scope of works and it is expected that the highest standards are maintained during surface preparation and application, to ensure that our products perform as intended. Always ensure to use the same product batch numbers, refrain from doing spot touch-ups and paint surfaces from corner to corner to prevent colour and sheen variance. As technology may change over time we reserve the right to change products to keep up with changes in raw materials or product trends without pre notice. Although we will always privail to keep clients informed about changes to be made, but cannot bind ourself to such notes Please ensure the use of the latest Technical Data Sheet.

Please note : that all our latest Product Data Sheets and Material Safety Data Sheets are available for viewing on our website at www.impa.co.za. All information listed is owned or used under licence of Impa Paints and its related companies. © 2010 Lurama 149 (Pty) Ltd. All rights is reserved.